

STANDARD SHELVING END PANELS

ASY-545

INSTALLATION INSTRUCTION

1 To avoid errors in installing bottom rail, handle panels as pairs on each run. Turn panels with interior finishes facing each other. **NOTE: Two versions of bottom rails are available**

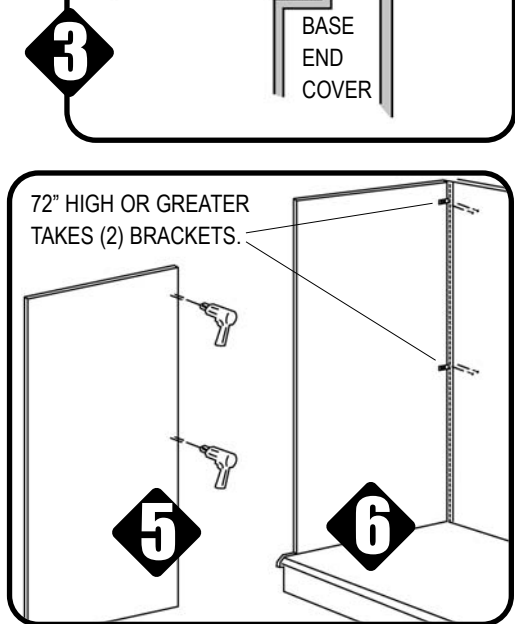
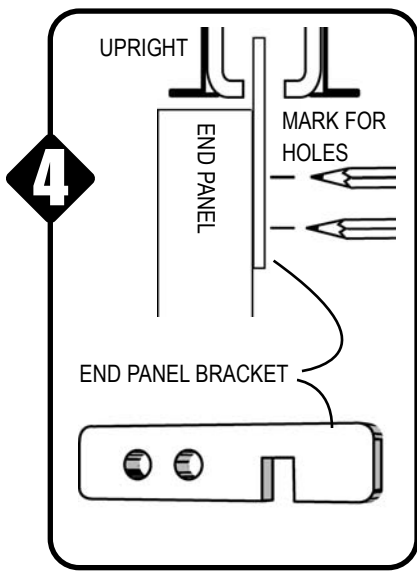
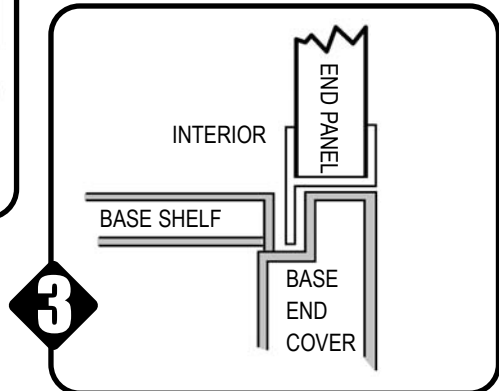
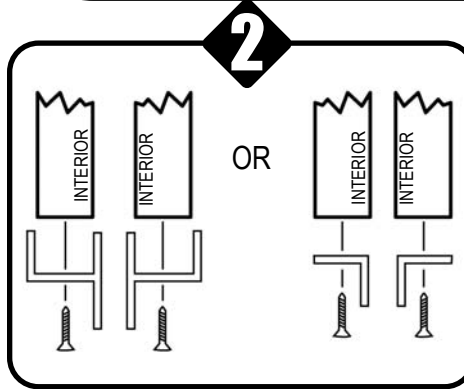
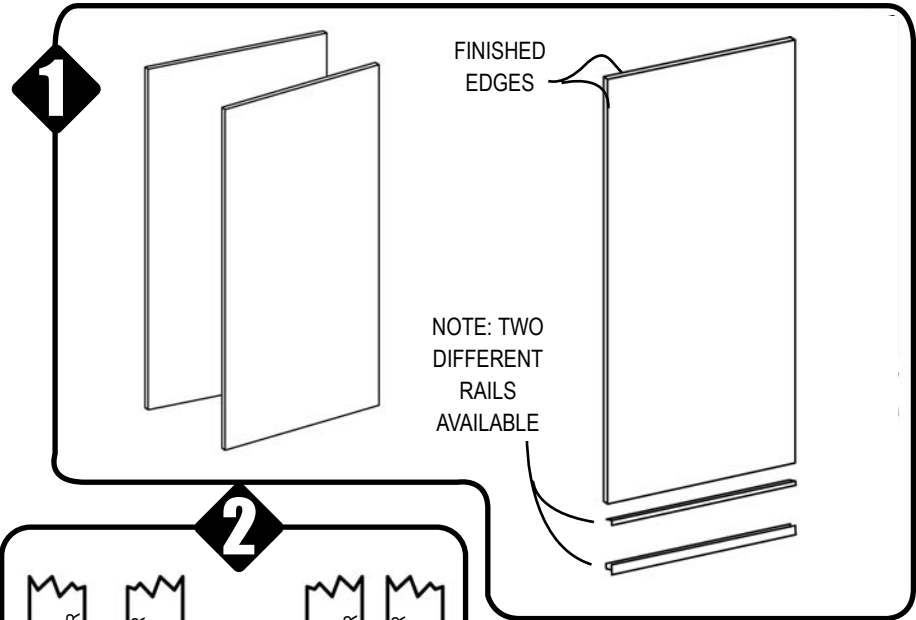
2 If bottom rail is "h" shaped, center rail on bottom edge of end panel with down flange to interior and screw to panel. If bottom rail is angle shaped, center rail on bottom edge of panel, flush down flange with interior side and screw rail to panel.

3 Insert down flange of bottom rail between base shelf and base end cover.

4 **NOTE:** End Panels less than 72" in height require only one (1) bracket. End Panels 72" or greater in height require two (2) brackets. Mark panel for pilot holes for securing brackets: Stand panel in place against upright. One bracket should always be located 6" from top of upright. On End Panels above 72", locate 2nd bracket at approximately the center of the height of the panel.

5 Remove panel and drill 1/16" diameter by 1/4" deep pilot holes for screws.

6 Replace panel and screw panel brackets to panel.



ASSEMBLY COMPLETE



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REV B

REV#	ECN#	REVISION	BY	DATE	REV#	ECN#	REVISION	BY	DATE
A		convert to new format	AJB	1-21-02					
B	AL003054	change bracket procedure	AJB	3/22/04					